

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,320,581 B2  
APPLICATION NO. : 10/714778  
DATED : January 22, 2008  
INVENTOR(S) : Martin A. Allen et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

**Col. 11, Claim 4**

Line 13, change the second "3°" to --30°--.

**Col. 11, Claim 5**

Line 15, change the second "3°" to --30°--.


**Col. 13, Claim 23**

Line 34, delete the second "wherein".

This certificate supersedes the Certificate of Correction issued July 8, 2008.

Signed and Sealed this

Twenty-ninth Day of July, 2008

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a distinct "D".

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*